DISASSEMBLY

TOP PLATE
Remove two screws that fix the top-plate at the back.

Push the top-plate back and pull it up.

DOOR
Remove two screws that fix the door.

Pull the door up.
Remove nine screws that fix the door group.

Remove the door inside plastic as it is showing the picture.

Remove the door hinge as it is showing the picture.

Remove the door glass as it is showing the picture.
Remove the door handle as it is showing the picture.

Remove the door handle pin as it is showing the picture.

Remove the door handle spring as it is showing the picture.

Remove the door lock tongue as it is showing the picture.
**GASKET**

Pull the gasket as it is showing in the picture.

Remove the gasket-body fixing string.

**DETERGENT DRAWER**

Remove the detergent drawer and pull it up carefully.

**CONTROL PANEL**

Remove five screws which fix the control panel to the front panel.
Remove two screws fixing the control panel.

Remove one screws fixing the detergent box group.

Pull the control panel up.

Remove wires as it is showing in the picture.
Remove four screws fixing the electronic card.

Remove the electronic card as it is showing the picture.

**KICKPLATE**

Remove the kickplate as it is showing the picture.

**FRONT PANEL**

Remove two screws fixing the front panel at the bottom.
Remove two screws fixing the door lock.

Push it down and remove the front panel.

**MEDIUM SUPPORT BRACKET**
Remove four screws fixing the panel.

**DETERGENT DRAWER HOUSING**
Remove the tub seal connector, which is attached to the detergent drawer housing.
Remove the wire that is connected to the valve.

Remove the valve connection.

Remove the detergent drawer housing assembly.
POWER CABLE GROUP AND PARASITE FILTER

Remove the wire that is connected to the parasite filter.

Remove two screws fixing the parasite filter.

Remove the power cable group as it is showing the picture.

PRESSURE SWITCH

Remove the wire that is connected to the pressure switch.

Remove the pressure switch as it is showing the picture.
Remove the pressure switch hose handcuffs and pressure switch hose as it is showing the picture.

**DOOR LOCK**

Remove one screws fixing the door cover.

Remove the wire that is connected to the door lock.

**PUMP MOTOR**

Remove pipe clip that fixes the drain hose.

Remove pipe clip fixing the tub outlet hose.
Remove the wire that is connected to the pump motor.

Remove four screws fixing the pump motor.

RESISTANCE

Remove the wire that is connected to the resistance.

Remove one nut fixing the resistance.
FRONT COUNTERWEIGHT

Remove four screws fixing the front counterweight on the front and pull it up.

Hold the gasket and gasket-body fixing spring together, and pull them up.

SHOCK ABSORBER PIM

Remove two pim fixing the shock absorber.

TUB

Remove four screws fixing the spring hanger sheet iron.
Remove the washing group as it is showing the picture.

**UPPER COUNTERWEIGHT**

Remove three screws fixing the upper counterweight.

**BELT**
Remove the belt as it is showing the picture.

**DRIVEN PULLEY**
Remove one screws fixing driven pulley.
**MOTOR**

Lay down the machine with an angel of 45° to the floor. Disconnect wires and remove two screws fastening the motor under the tub. Pull the motor up for disassembly.

**TUB**

Remove seventeen screws fixing tub.
<table>
<thead>
<tr>
<th>FAILURE CODE</th>
<th>FAILURE INDICATOR</th>
<th>PROBABLE FAILURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Err 01</td>
<td>The start/pause light blinks.</td>
<td>The door is not shut properly.</td>
</tr>
<tr>
<td>Err 02</td>
<td>The program ready light blinks.</td>
<td>The water level in your machine is below heater. The pressure of your water supply may be low or locking.</td>
</tr>
<tr>
<td>Err 03</td>
<td>The start/pause light and program ready light blinks.</td>
<td>The pump has failed or the pump filter is obstructed.</td>
</tr>
<tr>
<td>Err 04</td>
<td>The program end light blinks.</td>
<td>There is an excessive amount of water in your machine.</td>
</tr>
<tr>
<td>Err 05</td>
<td>The start/pause light and program end light blink.</td>
<td>The heater of your machine or the heat sensor has failed.</td>
</tr>
<tr>
<td>Err 06</td>
<td>The program ready light and program end light blink.</td>
<td>The motor has failed.</td>
</tr>
<tr>
<td>Err 07</td>
<td>The start/pause light, program ready light and program end light stays on permanently.</td>
<td>Configuration error.</td>
</tr>
<tr>
<td>Err 08</td>
<td>The start/pause light, program ready light and program end light blink.</td>
<td>The motor has failed.</td>
</tr>
<tr>
<td>Err 09</td>
<td>The program ready light and program end light stays on permanently.</td>
<td>The network voltage is too high or too low.</td>
</tr>
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